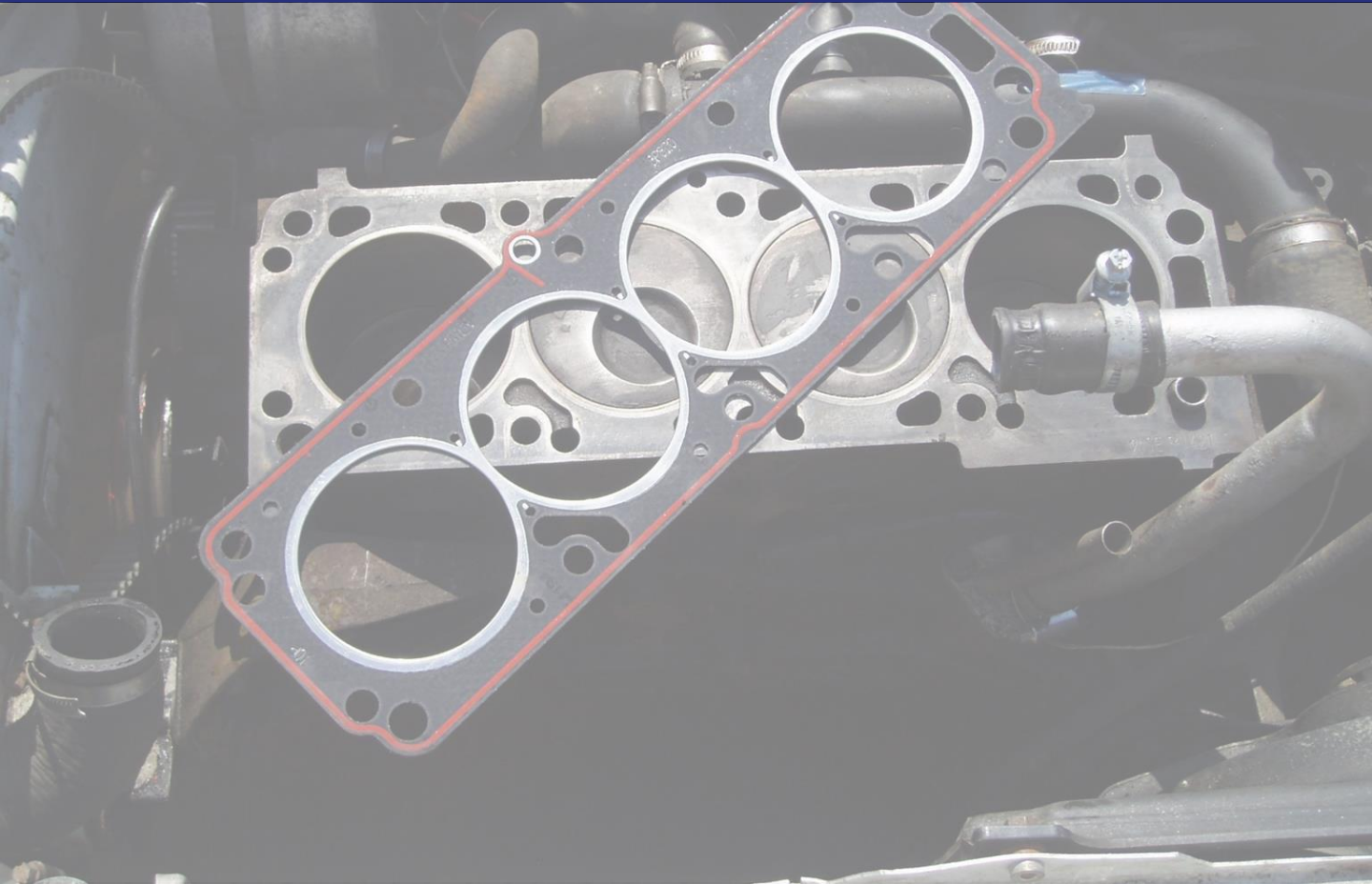




# DYNA-PRO®

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## BLACK RTV GASKET

**DYNA-PRO® BLACK GASKET MAKER** is a paste like, single component RTV silicone sealant with exceptional resistance to extreme temperatures, moisture, vibration and chemicals such as oils and anti-freeze. It provides reliable “formed-in-place” gaskets for mechanical assemblies, valve covers, oil pans, intake manifold end seals, timing covers, transmission pans etc...



## Features

- High Temperature resistance, up to 260 °C
- Leak proof
- Resistant to Oil, Water and Anti-Freeze
- Resists cracking, shrinking and movement due to mechanical factors and thermal variation
- Low volatility
- Easy to apply, requires NO caulking gun



## Technical Data

Property	Unit	Value
Cure system		Acetoxy
Odor		Acetic smell
Specific gravity		1.03 ± 0.01
Hardness (Shore A)		30
Elongation	%	400
Tensile Strength	MPa	1.2
Application temperature	° C	-20 to +50
Temperature resistance	° C	-40 to +370
Tack-free time	Min	10 - 15

## Surface Preparation

Surfaces must be clean, dry and free of grease, dust and frost. Make sure to remove all previous material from mating surfaces.

## Priming

Product adheres to a variety of non-porous surfaces and given suitable cleaning and old material removal; no additional priming is needed. For specific substrates however, it may be necessary to prime to improve adhesion. Please consult our Technical Service Department.

## Instructions

Apply sealant on both surfaces of the gasket in a continuous and even bead of silicone, as shown. Wait 5 minutes for the start of the skin over, then assemble as required. Allow to set for at least 2 hours. For best results, allow to cure overnight.

## Shelf Life

12 months from date of production, when stored at or below 30°C in the original unopened container

## Packaging

- 85 g Tube

## Standard Colors

